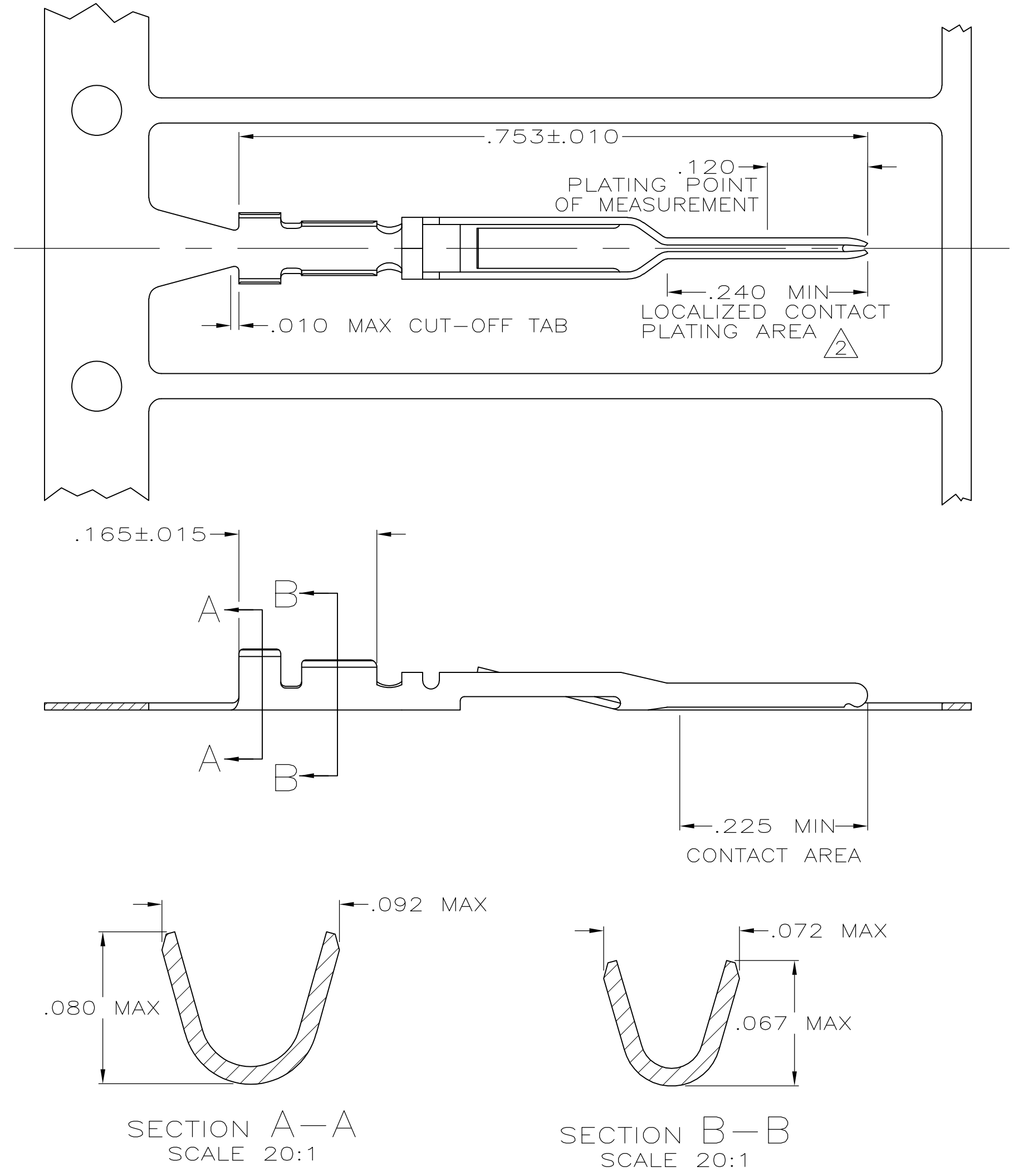


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LOC	DIST	REVISIONS						
GP	00	P	LTR	DESCRIPTION	KIH	DATE	DWN	APVD
		L		REVISED PER ECO-09-001588		25JUN2009	CJV	CWR



- 1 FOR MINI APPLICATOR.
- 2 FINISH: GOLD FLASH ALL OVER .000015 GOLD ON CONTACT AREA OVER .000050 MIN THK NICKEL OVER ENTIRE CONTACT,
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 3. FOR 22-24 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.

2	86658-2	1	86656-2
FINISH	LOOSE PIECE PART NO.	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	J. GALLUCCI	6-27-89	Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS: INCHES		CHK	D. L. ROCKER	6-28-89					
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G.D. MILLER	6-29-89	NAME				
0 PLC ± -		PRODUCT SPEC		108-9024		CONTACT, PIN, .025 SQ, ROUND WIRE, .100 CENTERLINE, FFC			
1 PLC ± -		APPLICATION SPEC		114-16003		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
2 PLC ± -		MATERIAL		PHOS. BRONZE		A2	00779	C=86656	-
3 PLC ± .005		FINISH		SEE TABLE		CUSTOMER DRAWING		SCALE	8:1
4 PLC ± -						SHEET		1 of 1	REV
ANGLES ± -									L